

ACTIVE METAL/OXIDE SYSTEMS FOR WATER DECOMPOSITION

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Several Metal/ WO_3 systems (Metal = Re, Ir, Rh, Ru, Os, Pd, Pt) exhibit high hydrogen evolution activities when contacted with water vapor at 480°C . The use of WO_3 along with a metal species is necessary to bring about the high activity. X-Ray diffraction data of Rh/ WO_3 systems strongly suggest that W_3O species formed by activation (reduction by H_2) is responsible for the unique property of WO_3 .

When certain metals or metal oxides of lower valence states are oxidized by water, hydrogen is evolved. Utilizing this reaction, the steam-iron process¹⁾ has been developed, in order to produce hydrogen necessary for coal processings. However, the process still needs much improvement.²⁾ Findings of materials with high water decomposing activities appear urgent for the progress of the hydrogen production process. Under this situation, Otsuka and Morikawa³⁾ have proposed the use of In_2O_3 and K_2CO_3 for water decomposition. The present paper reports the high activities of several Metal/ WO_3 systems (Metal = Re, Ir, Rh, Ru, Os, Pd, Pt) found by the authors.

The activity measurements were carried out using a microcatalytic pulse reactor.⁴⁾ In each run, a sample⁵⁾ (100 mg) placed in the reactor was evacuated for 10 min at room temperature, heated gradually in a H_2 stream ($30 \text{ cm}^3 \text{ min}^{-1}$) and kept at 480°C for 1 h. Then the sample was evacuated for 10 min at the same temperature and He was introduced into the reactor. Ten minutes later, the first H_2O pulse was injected and the gas produced was analyzed by gas chromatography. The conditions for the activity measurements and product analysis were as follows: reaction temperature, 480°C ; H_2O pulse size, 111 μmol ; pulse interval, 20 min; He flow rate, $40 \text{ cm}^3 \text{ min}^{-1}$; gas chromatographic column, Porapak T (1.25 m, 140°C). The H_2O injection and the gas analysis were continued until the sample lost its activity for water decomposition. Powder diffraction patterns of Rh/ WO_3 systems in different oxidation states were taken by an X-ray diffractometer (Geiger Flex 2013, Rigaku Denki CO.).

The systems composed of WO_3 and a noble metal or rhenium exhibited high activities for hydrogen evolution. The total amounts (μmol) of hydrogen evolved during the runs were: Re/ WO_3 = 648, Ir/ WO_3 = 645, Rh/ WO_3 = 525, Ru/ WO_3 = 505, Os/ WO_3 = 503,

$\text{Pd}/\text{WO}_3 = 494$, $\text{Pt}/\text{WO}_3 = 455$, $\text{Fe}/\text{WO}_3 = 280$, $\text{Ni}/\text{WO}_3 = 197$, $\text{Rh}/\text{In}_2\text{O}_3 = 126$, $\text{Co}/\text{WO}_3 = 93$, $\text{Rh}/\text{CeO}_2 = 40$, $\text{Rh}/\text{Nb}_2\text{O}_5 = 11$. Other Rh/oxide systems⁵⁾ gave less than 10 μmol of hydrogen.⁶⁾ Typical behaviors of hydrogen evolution are exemplified in Fig. 1.

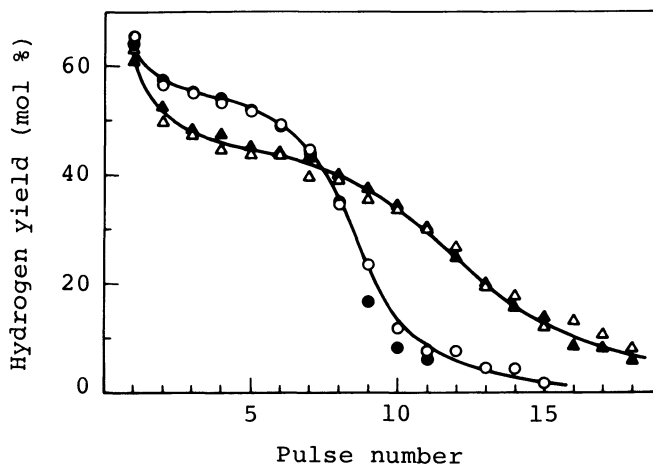


Fig. 1 Two typical behaviors of hydrogen evolution at 480°C.

○ : Rh/WO₃,
 ● : Pd/WO₃,
 △ : Re/WO₃,
 ▲ : Ir/WO₃.

The results shown above indicate that an addition of metal species (Re, Ir, Rh, Os, Pd, Pt) to WO₃ is necessary to bring about the high activity, since the total amount of hydrogen evolved over WO₃ alone is only 94 μmol . These metallic additives act as promoters or catalysts for the reaction of WO₃ with hydrogen, and increase the rate of the reduction of WO₃ by the activation of molecular hydrogen.⁷⁾ Moreover, the metallic additives may act as the active site for the decomposition of water, though the details are still to be discovered.

X-Ray diffraction data for Rh/WO₃ seem to throw some lights upon the role played by WO₃. The data listed in Table 1 inform that W₃O⁸⁾ (β -W) species formed by reduction disappears upon contacting with water vapor, except for the ones formed in the samples reduced at high temperatures (>530°C). This suggested that

Table 1 Species found in Rh/WO₃ samples reduced at different temperatures and for different periods

Temp. (°C)	Time (h)	Observed species	
		After reduction	After reaction
480	1	W ₃ O(<i>m</i>), W ₂₀ O ₅₈ (<i>m</i>)	W ₂₀ O ₅₈ (<i>m</i>)
530	1	W(<i>s</i>), W ₃ O(<i>m</i>)	W ₂₀ O ₅₈ (<i>m</i>), WO ₂ (<i>w</i>), W ₃ O(<i>w</i>)
580	1	W(<i>vs</i>), W ₃ O(<i>w</i>)	W(<i>m</i>), W ₂₀ O ₅₈ (<i>m</i>), WO ₂ (<i>w</i>), W ₃ O(<i>w</i>)
480	0.5	W ₂₀ O ₅₈ (<i>m</i>), W ₃ O(<i>m</i>)	W ₂₀ O ₅₈ (<i>m</i>)
480	1	W ₃ O(<i>m</i>), W ₂₀ O ₅₈ (<i>m</i>)	W ₂₀ O ₅₈ (<i>m</i>)
480	2	W ₃ O(<i>m</i>), W(<i>m</i>)	W ₂₀ O ₅₈ (<i>m</i>)
480	3	W ₃ O(<i>m</i>), W(<i>m</i>)	W ₂₀ O ₅₈ (<i>m</i>)

: very strong, : strong, : medium, : weak.

the W_3O species is responsible for the rapid uptake of oxygen from water. This view is strongly supported by Fig. 2 which informs of a proportionality between

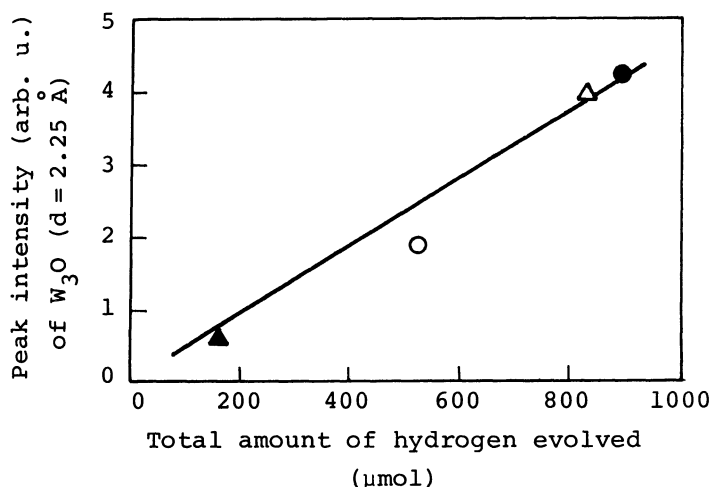


Fig. 2 Linear relation between the total amount of hydrogen evolved and the X-ray peak intensity of W_3O . Sample = Rh/ WO_3 reduced at 480°C ; period of reduction = 0.5 h (\blacktriangle), 1 h (\circ), 2 h (\triangle), 3 h (\bullet).

the X-ray peak intensity ($d = 2.25 \text{ \AA}$) of W_3O and the total amount of hydrogen evolved. The figure shows that the activity as well as the peak intensity is similar for the samples reduced for 2 h and 3 h. This is an indication that the activation at 480°C for the period of 2 - 3 h may be sufficient for the system.

References

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- 5) Samples of the type A(metal, 1 wt%)/B(oxide) were used. Here A represents Re or any one of the group VIII elements and B, La_2O_3 (b), SnO_2 (e), MoO_3 (d), WO_3 (d), V_2O_5 (d), Sb_2O_3 (e), ZnO (b), MnO_2 (c), In_2O_3 (b), Cr_2O_3 (b), ZrO_2 (b), Nd_2O_3 (c), CeO_2 (b), Nb_2O_5 (a), Tb_4O_7 (a), Pr_6O_{11} (a), GeO_2 (e), HfO_2 (e). (a), (b), --- indicates the starting materials listed below. These samples were prepared by the following procedures: i) calcination of (a) oxide, (b) hydroxide, (c) carbonate, (d) ammonium salt, or (e) hydroxide obtained by the hydrolysis of chloride, in a stream of N_2 (or air) at 450°C for 2 h; ii) mixing of the resulting oxide (B) with an aqueous solution of a compound of A (ammonium perrhenate for Re; nitrates for Rh, Fe, Co, and Ni; chlorides for Ru, Pd, and Ir; chloroplatinic acid for Pt; osmium tetroxide for Os) at room temperature; iii) drying at 100°C for 14 h; iv) calcination of the dried material in a stream of N_2 (or air) at 450°C for 2 h; v) pelletizing and crushing 0.5 - 1 mm in diameter.
- 6) For the Rh/oxide systems, the total hydrogen evolution expressed as a function of $-\Delta H_f^0$ (the standard heat of formation of the most stable oxide of an element)

exhibited a maximum at $-\Delta H_f^0 = 200 \text{ kcal mol-metal}^{-1}$ (tungsten). This appears worth reporting, though the theoretical meaning of the relations is uncertain and open to further studies.

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